

Date: Tuesday, 4/25/2006 7:36:48 AM  
User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	'T' HANDLE ASSEMBLY									
Job Number	26811A <i>✓</i>			Part Number	D2282041									
Estimate Number	11179			Drawing Number	D2282 REV E									
P.O. Number	N/A			Project Number	N/A									
This Issue	4/25/2006	S.O. No.	N/A	Drawing Revision	E									
Prsht Rev.	NC			Material	N/A									
First Issue	N/A	Type	SMALL /MED FAB	Due Date	5/20/2006									
Previous Run	25559			Qty:	100	Um:	Each							
Written By	<i>df 06.04.25 W</i>													
Checked & Approved By														
Comment	Est Rev:A Removed from 9 Digit 05-12-02 JLM													
Additional Product														
Job Number:														
Seq. #:	Machine Or Operation:			Description :										
1.0	D22823			Tube										
Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)														
Pick:														
Qty Part Number	Description	Batch												
1 D2282-3	Handle tube	<i>B26815</i>												
		<i>B230308</i>												
				<i>CPL 06-06-06</i>										
2.0	D22825			Tube										
Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)														
Pick:														
Qty Part Number	Description	Batch												
1 D2282-5	Handle tube	<i>B26816</i>												
				<i>CPL 06-06-08</i>										
3.0	LARGE FAB 1			LARGE FABRICATION RESOURCE 1										
Comment: LARGE FABRICATION RESOURCE 1														
1-Weld as per D2282-041 'T' Handle Assembly														
Grind chamfers and ensure full penetration.														
A/R	ER316L SS	Filling Rod	<i>M100527</i>	Dwg Rev:	<i>E</i>									
						<i>CPL 06-06-08</i>								
4.0	QC5/9			WELD INSPECTION										
Comment: WELD INSPECTION														



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Part Number: D2282041

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble

m.f.

06-06-09

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB

06/06/09

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB

06/06/09

8.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/06/09 (30)

Job Completion



J 06/06/09

